ZK-660FG

全自动天地盖局部上胶制盒机
Full Automatic Partial
Gluing Box
Making Machine

产品技术参数	Specifications	
面纸尺寸	Cover paper size	
长	A	310~680mm
宽	B	310~560mm
盒子尺寸	Box size	
长	L	190~400mm
宽	W	160~300mm
高	H	30~70mm
内包边尺寸	Turn in depth size	
内包	R	15~70mm
折耳尺寸	Ear folding size	
折耳	E	25~100mm
面纸规格	Grammage	250~400g/m²
纸板厚度	Cardboard thickness	
厚度	T	1.2~2.5mm

注：1.盒长小于125mm需更换小规格配件；
　　2.本司不提供空气压缩机；
　　3.影响机器速度的几个因素：原材料、胶水和操作者的熟练程度；
　　4.由于产品设计不断创新，以上数据仅供参考；如有变更恕不另行通知。

设备技术参数	Technical parameters	
速度	Speed	20~28Pcs/min
控制系统	Control system	运动控制器 Motion controller
对位配置	Alignment configuration	视觉系统 Visual system
定位机构	Positioning mechanism	机械手 Manipulator
定位精度	Precision error	±0.05mm
面纸堆放高度	Paper pile height	300mm
纸板堆放高度	Cardboard pile height	1000mm
电源	Power supply	380V 50Hz
功率	Electrical power	32Kw
气源	Air supply	460L/min 0.6MPa
胶水桶容量	Glue tank capacity	45L
机器净重	Net weight	8100Kg
机器尺寸	Overall dimension	8500×4500×3000mm

Note: 1.The box length less than 125mm needs to add small specifications accessories;
2.The company does not provide air compressors;
3.Several factors that affect the speed of the machine: raw materials, glue and operator proficiency;
4.Due to continuous innovation in product design, the above data is for reference only; subject to change without notice.

本机采用伺服控制系统、更稳定可编程运动控制器系统、高像素视觉+机器人定位系统、瑞士乐百得热熔胶刮胶系统、人机界面控制系统，生产效率高，运行更稳定、耐磨且噪音小，实现纸盒自动送纸、局部上胶、定位贴合、引取、裱盒、包边、全折耳和折入成型动作一次性完成的特点，满足市场上高档精品纸盒需求。
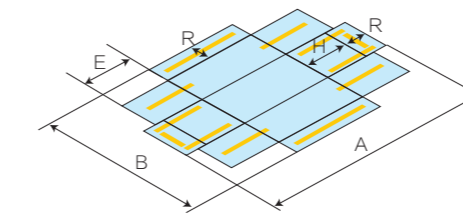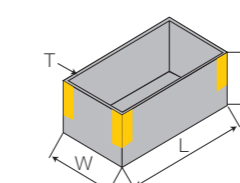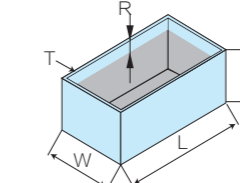
This machine adopts servo control system, more stable programmable motion controller system, high pixel vision + robot positioning system, Swiss Robatech hot melt adhesive scraping system, human-machine interface control system, high production efficiency, more stable and durable operation and low noise, to achieve the characteristics of automatic paper feeding, gluing, positioning and wrapping, full-folding ear and folding-in forming action at one time, satisfying the high-end boxes requirements.

面纸 Covering paper

坯盒 Box before wrap

成品 Finished box